

Super HI-LO



Features

- Hi Lo tooth height design
- Varying set design
- Specially designed tooth form
- Hardness of HRC68-69
- 10 degree positive rake angle


Advantages

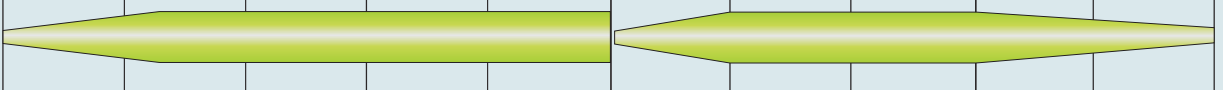



- High heat resistance
- High wear resistance
- Reduced cutting resistance for easy tooth penetration

Benefits

- Long life on moderate to difficult to cut and work hardening materials.
- Fast cutting on moderate to difficult to cut materials.
- Straight cutting

Applicability

 = Black-in area/1000 cm²

Mild steel, Non-ferrous metal			Tool steel Prehardened steel			Hot work die steel, Stainless Steel			Super heat resisting alloy		
Small ~ 100mm	Medium 100 ~ 400mm	Large 400mm ~	Small ~ 100mm	Medium 100 ~ 400mm	Large 400mm ~	Small ~ 100mm	Medium 100 ~ 400mm	Large 400mm ~	Small ~ 100mm	Medium 100 ~ 400mm	Large 400mm ~
●	●	●	●	●	●	●	●	●	●	●	●
■	■	■	■	■	■	■	■	■	■	■	■
											
											
<ul style="list-style-type: none"> • 50, 55, A, B, C, D, • 1005-1095, 1513-1563 • 1541-1572, • 5015-5150 • 4118-4161 • 1330-1345 • 3115-3315 • 4012-4047, 4419, 4422, 4427 • 4615-4626, 4815-4820 • 4320-4720, 8115-9430 • 1108-1215 • 1100-7075 • C10200, C12000, C21000 			<ul style="list-style-type: none"> • W-1, W-2, W-5 • P-2, P-3, P-4, P-5, P-6, P-20, P-21 • S-1, S-2, S-4, S-5, S-6, S-7 • L-2, L-6, • 5155, 5160 • A-2, O-1, O-2, O-6, D-2, D-3, CPM 10V • T-1, T-2, T-3, T-4, M-1, M-2, M-5, M-15 • 50100, 51100, 52100 			<ul style="list-style-type: none"> • H-10, H-13, H-21, H-22, H-24, H-25 • 210, 202, 302, 303, 304, 308 • 314, 316, 317, 321, 330, 347 • 410, 416, 420, 430, 440C • 15-5PH, 17-4PH, 15-7 			<ul style="list-style-type: none"> • 309, 409, 600 • MONEL, K-MONEL, INCONEL718, HASTELLOY A, B, C • A286, INCOLOY 800, RA330 • ASTROLOGY WF-11 • Monel400, K-500 • Ti-6Al-4v 		

Line-up of Products

Band width (mm)	Band thickness (mm)	Pitch		
		1.1/1.5	2/3	3/4
27	0.9		●	●
34	1.1		●	●
41	1.3	●	●	●
54	1.6	●	●	
67	1.6	●	●	
80	1.6	●		

Note: Specifications may change without notice at the sole discretion of Amada's Engineering Department.



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